

ASSEMBLING OF THE 800 W MAGNETRON ANODIC BODY BY BRAZING INTO A CONTROLLED ATMOSPHERE OVEN

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Abstract: This paper shows experimental research of the authors concerning the assembling of the 800 W magnetrons anodic bodies, made at the University of Oradea. In order to make the anodic bodies, special materials were used, such as OFHC copper, ARMCO steel, kovar etc. The anodic body is assembled by brazing with Ag72Cu28 alloy in a controlled atmosphere oven, which is made also at the University of Oradea. Several assembling methods have been previously tested, but noone proved itself to be satisfactory, because of the special operating conditions of the magnetron, especially the interior high vacuum, high voltage, intense currents etc.

Keywords: magnetron, anodic body, brazing, controlled atmosphere oven