

## OPERATING PARAMETERS AT THE ELECTRICAL DISCHARGE MACHINING

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**Abstract:** The electrical discharge machining involves the choosing of certain values for the operating parameters. These operating parameters can affect the results of the electrical discharge machining process and namely the output parameters. Within the electrical discharge machining process, under the influence of the external factors, some modifications of the objectives and of the output parameters take place. The parameters to be achieved by the electrical discharge machining are the main objectives of the process.

**Key words:** operating parameters, electrical discharge machining, surface roughness.